

Fab & Fix

Composite Door Hinge Fitting Instructions

Installing a Composite Door Hinge

- 1 It is important that the door is prepared correctly. Route the frame for each hinge location **A**. **Please note:** dimensions are specific to each profile. Refer to appropriate routing drawing for details.
- 2 Lower the slab into the frame **B**, ensure correct placement (clamp if necessary).
- 3 Adjustment of the hinge is achieved by loosening the cross-head screw **C** for each boss, sliding the boss to give your desired screw location, within each slot and tightening the screw to fix in place.
- 4 Drill five $\text{\O}3\text{mm}$ holes into the slab **D** using the steel bushes in the jig. Repeat for each hinge.
- 5 Locate the hinge into the recess in the frame and either **E** pre-drill holes or fix with self-drilling screws. Repeat for each hinge location.
- 6 Replace slab within the frame and fold the hinge flag on to slab **F**. Fix the flag in place with five round head screws. Repeat screw assembly for each flag location.
- 7 Slide cover into place **G**.

