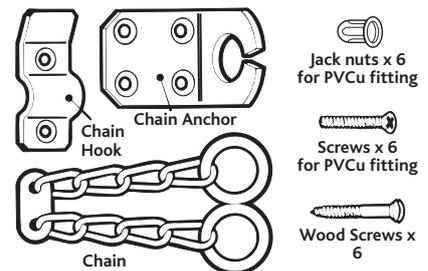


# ERA

## DACCHTS TS003 Heavy Duty Door Chain Fitting Instructions

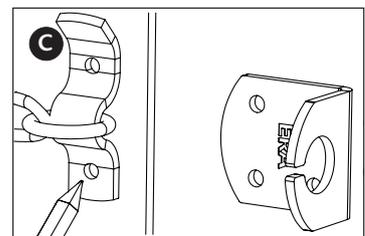
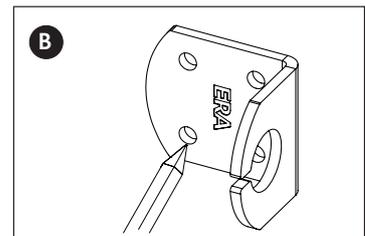
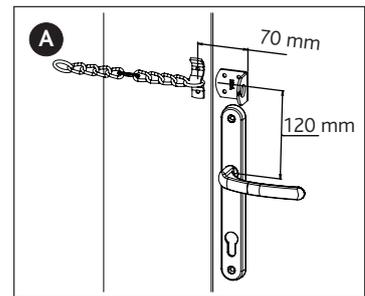
To fit this Door Chain you will require the following tools:

- Pencil
- Tape Measure
- Power drill
- 2.5mm and 9.5mm (3/8") drill bit
- Pozidriv Screwdriver



### Fitting Instructions for PVCu Doors

- A** Select position for door chain **A**. The position of the anchor shown is to avoid the risk of drilling through the lock mechanism. Door chain must be fitted 70mm apart.
- B** Mark with a pencil the 4 hole positions of the door anchor **B**.
- C** Drill 4 pilot holes with 2.5mm drill at 30mm deep. You may encounter steel reinforcement in the door, simply drill through the reinforcement. Drill the same 4 holes with the 9.5mm at a 30mm depth.
- D** Insert jack nuts into the holes and tighten each screw to pull the jack nuts into position. As the jack nuts are screwed, the 4 legs will bend behind, tightly forming a metal claw behind the plastic of the door.
- NB:** In the event that the jack nut spins, grip the head of the jack nut with pliers and proceed to tighten. For security, it is essential that all 4 jack nuts are drawn down tightly and fully.
- E** Remove screws and position the door anchor over the jack nuts, re-insert screws and tighten.
- F** Close the door and align the chain hook opposite the anchor plate. Mark the position of the 2 screw holes and follow the same procedure as detailed in D and E. Remember to slide one end of the door chain into position **C**.



# ERA

## DACCHTS TS003 Heavy Duty Door Chain Fitting Instructions

### Fitting instructions for Timber Doors

- A** Select position for door chain **A**.
- B** Ensuring the chain anchor is flush with the edge of the door, and mark screw holes. Screw into position **B**.

**NOTE:** If fitting to hardwood drill 2.5mm pilot holes

- C** Position chain hook on door frame level with the chain anchor and with hook uppermost. Mark screw holes, fit chain and screw into position **C**.

### Additional Information

**Operation** - Slide flat plate onto slot in chain anchor. When chain is not in use place the end ring on the chain hook.

**Security Tips** - Always engage chain and ask for identification before opening the door to strangers.

**Safety Tips** - For additional safety we recommend the use of a ERA 160° Door Viewer or a ERA 180° Door Viewer.

**Maintenance** - Use a moist cloth only, as household abrasives or solvents may affect surface finish - lubrication may occasionally be required.

### Technical Information

#### TS003 Standard

BS 8213-1:2004

PAS 24:2012

#### Requirements:

Door opening impacts (abuse mode) - The product and its fixings shall resist 200 door opening impacts when subjected to an opening force of 100 N.

Door opening impacts (attack mode) - The product and its fixings shall be subjected to 3 impacts, after which the door opening shall not exceed 25mm at the point of disengagement or 76mm "on guard" position.

