



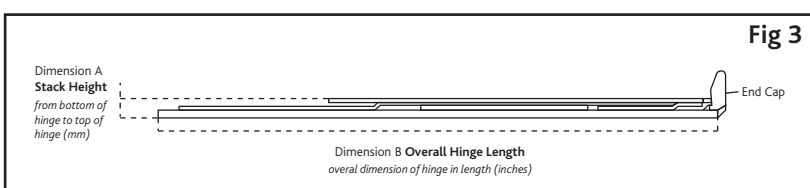
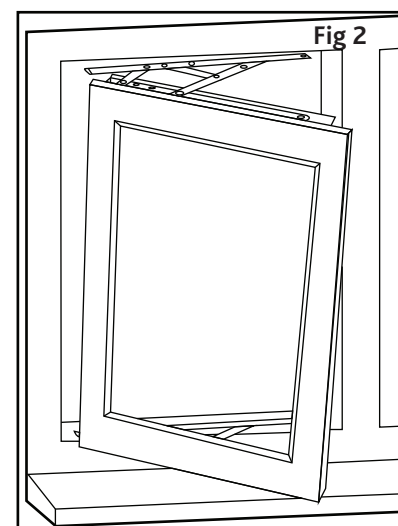
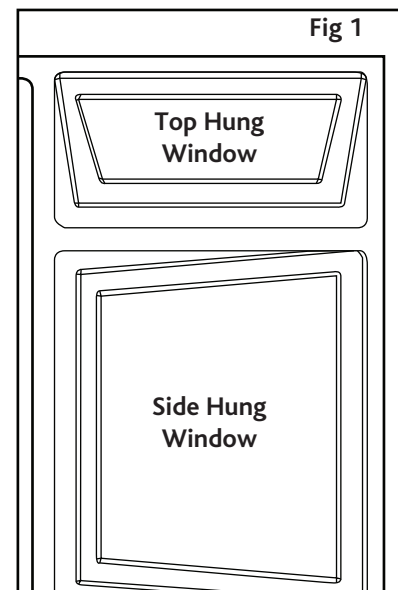
350-1522 Egress - Easy Clean Friction Hinge Fitting Instructions

Installing an Egress - Easy Clean Friction Hinge

Note: Direction of arrow on hinges before fitting.

- A** Please ensure that you have purchased the correct hinge including size and stack height for the application (see fig1 and 3). If you are using the hinge to replace an existing hinge please make sure you use a hinge of a similar size and stack height.
- B** Open window sash fully and remove the fixing and adjusting screws from the top and bottom frame fixing arms.
- C** With the window sash open, grip both edges of the window sash and tilt either toward or away from you to remove one of the fixing frame arms from its holding groove in the window frame, and then remove the window sash carefully from the window frame.

Note: The window sash may be heavy and require two people to remove. Exercise caution if standing on a ladder or platform.
- D** When the window sash is removed from the window aperture remove top and bottom sash fixing arms from the window sash.
- E** Line up your hinge ensuring the arrows marked on the hinge are pointing in the direction of the window opening and the end cap butts in the corner of the window frame. Secure the hinge onto the sash using suitable screws.
- F** Re-position the sash back into the frame by locating either the top or bottom frame fixing arm (see fig 3) into the window frame, then fix screws into the existing holes and secure.
- G** Test the operation of the window and adjust as necessary, the friction screw shall be adjusted to obtain the desired resistance.





For your information and Safety

This window has been fitted with Multi-purpose opening hinges. The following information explains how to operate the hinge and window safely

